

ČELNÍ FRÉZOVÁNÍ:

1. volba nástroje

The screenshot shows the CAM software interface with the 'Čelo' (Face) tool selected in the 'Nástroje' (Tools) menu. The 'Čelo1: Vybrat nástroj' (Face1: Select tool) dialog box is open, displaying a list of tools and a 3D model of a drill bit. The tool '#1 - Ø25 mm plochý' (Flat) is selected, and its diameter '25 mm' is highlighted in the table.

Název	Číslo	Průměr
#1 - Ø25 mm plochý	1	25 mm
Čelo1		
#2 - Ø10 mm plochý	2	10 mm
#3 - Ø4 mm plochý	3	4 mm
#4 - Ø3 mm vrták	4	3 mm
#5 - Ø10 mm 45° zkosení	5	10 mm

The 'Posuvy a Otáčky' (Feeds and Speeds) section is also visible, showing various parameters such as 'Otáčky vřetene: 1000 rpm' and 'Řezná rychlost: 78.5398 m/min'.

2. volba kontury (není potřeba měnit)

The screenshot shows the 'Čelo : Čelo2' (Face : Face2) dialog box. The 'Kontury polotovaru' (Part contours) section is selected, and the 'Kontury polotovaru' (Part contours) option is highlighted. The 'Orientace nástroje' (Tool orientation) checkbox is unchecked.